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D4095-043
Job Sheet 167131



Part No: D4095-043 **Job Qty:** 12 ea
Part Name: Wearplate Aft

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 10/25/17 **Job Tracking No:**
Due Date: 11/6/17 **Created By:** Victoria Michaud-Febrille
Type: Stock **Description:**
Customer: Transport Canada (CTRAN06)
Accounts Payable, Unit AFFA, 330 Sparks Street Ottawa, ON, K1V 0N5 Canada ph:(613) 998-3145
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	12 Ea		11/3/17	0.00	0.00	Start Up Waterjet1	DC
100	Waterjet	12 pcs		11/3/17	0.00	4.31	Waterjet1	DC
110	QC	12 pcs		11/3/17	0.00	0.00	QC2	DC DAF
120	QC	12 pcs		11/3/17	0.00	0.00	QC8	38
130	Brake NC	12 pcs		11/3/17	0.00	2.68	Brake NC 1	85 9-85 DAF
140	QC	12 pcs		11/3/17	0.00	0.00	QC5	38
150	Autoweld 1	12 pcs		11/4/17	0.00	12.00	Automated welding	9-85
160	QC	12 pcs		11/4/17	0.00	0.00	QC10	PD 17-12-14
170	QC	12 pcs		11/4/17	0.00	0.00	QC5	PD 17-12-14
180	HandFinish	12 pcs		11/6/17	0.00	0.57	HandFinish4	AS DEC 16 2017
190	QC	12 pcs		11/6/17	0.00	0.00	QC3	PD 17-12-14
200	Packaging	12 pcs		11/6/17	0.00	0.00	Packaging3	FPoz
210	QC21-SA	12 Ea		11/6/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per Dwg (D4095-3)
Descriptions: 130 - 1- bend section C-C first
140 - Ensure joggle as per dwg D4095
150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***
180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG
200 - LOCATION : FG002

Weld wire - 138629

Rockguard 138637

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	27	175	0	0

138588

Part Specifications

Specifications could not be found.

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					